**Requirements of substrate**
- Subfloors must be smooth, sound, clean, dry and free of any contaminants which may hinder adhesion.
- Surface treatments or any “friable” areas of the subfloor must be mechanically removed back to a sound base and the substrate repaired with SCHÖNOX repair compounds as required.
- This product is not a vapor barrier and will allow free passage of moisture. Follow the directions of the floor covering manufacturer regarding the maximum allowable substrate moisture content and test the substrate prior to installing SCHÖNOX XM. Where substrate moisture exceeds the maximum allowed then application of SCHÖNOX SDG PLUS, SCHÖNOX MR 18 or SCHÖNOX EPA may be used to suppress residual moisture.
- Do not use SCHÖNOX XM where hydrostatic pressure conditions exist or where moisture vapor emissions exceed the recommended levels.
- Gypsum substrates should always be dry. Do not use moisture mitigation systems on gypsum substrates.
- Old water-soluble adhesives should be removed completely, old water-resistant adhesives should be mechanically removed as far as possible. The complete mechanical removal of cutback (i.e. grinding, sanding, blasting) can be hazardous as old cutback adhesive may contain asbestos. Do not sand or grind adhesive residue. Refer to the Resilient Floor Covering Institute’s publication “recommended work practice for removal of resilient floor coverings” for instruction. Prime remaining adhesive residues accordingly.
- Old floors such as ceramic tiles should be thoroughly cleaned and abraded.
- The requirements of the relevant valid guidelines and data sheets apply.

**Technical data**
- **pot life:** approx. 30 minute
- **ready for foot traffic:** approx. 3 hours
- **ready for covering:**
  - after approx. 24 hours up to 1/4”
  - after approx. 48 hours up to 3/8”
- **working temperature:** 41°F - 90°F
- **coverage per unit:** approx. 60 sq.ft. at 1/8” (depending on substrate conditions)
- **compressive strength (ASTM C109):**
  - 4300 psi / 25 N/mm² / 300 kg/cm² after 28 days
  - 2000 psi / 12 N/mm² / 135 kg/cm² after 1 day
- **flexural strength (ASTM C348):**
  - approx. 1000 psi / 5 N/mm² after 28 days
- **tensile strength (ASTM C1583) at 1/8”:
  - above 350 psi / 2 N/mm² after 3 days
- **initial Set (ASTM C191):** approx. 70 minutes
- **final Set (ASTM C191):** approx. 80 minutes
- **cured density: 116 lbs. / cu.ft.**
- **flammmability (ASTM E84):** Flame Spread 0; Smoke Development 0

All values are approximate, are subject to local climatic fluctuations based upon conditions at 70°F with atmosphere of less than 65 % relative humidity following the recommended mixing ratio. Do not install underlayment or topping before the substrate has dried thoroughly.

**Recommended method of working**
- Using a clean mixing drum, add SCHÖNOX XM to cold, clean water to form a homogeneous mixture. Mix thoroughly for approx. 3 minutes using a heavy-duty drill (min. 600 rpm) to obtain a lump-free mix. Then pour the mix and spread using a smoothing trowel. Even surfaces are easily achieved using a pin leveler. In higher thicknesses using a spike roller is recommended.
- Contact to vertical structures should be avoided by putting in SCHÖNOX FOAMTAPE.
- If a second layer of leveling compound is to be applied, prime the first layer with SCHÖNOX KM FIX after drying. The maximum layer thickness must be not exceeded in case of two layer applications.
The second layer must not exceed the layer thickness of the first layer.

- Protect curing SCHÖNOX XM layers from high ambient temperatures, direct sunlight and draughts.
- Clean tools in water immediately.

**Packaging**

- 25kg / 55lb. net weight in paper bags

**Storage**

- Store in cool and dry conditions.
- Shelf life: 12 months unopened.
- End of shelf life does not generally indicate the end of the product's suitability for the intended use. Always test in a small area.

**Disposal**

- Empty packaging and dispose of in accordance with federal, state and local waste disposal regulations.

**VOC Content**

- 0g/l (calculated), SCAQMD 1113

**LEED**

- May help contribute to LEED v4 certification of projects in the categories:
  - EQc2 - 3 points
  - Low-Emitting Materials
  - MRc1 - up to 2 points
  - Life-Cycle Impact Reduction
  - MRc2 - 1 point
  - Environmental Product Declaration
  - MRc4 - 1 point
  - Material Ingredients

**Environmental Product Declaration (EPD)**

- Declaration number: EPD-DIV-2013311-EN

**Instructions**

- Always install an adequate number of properly located test areas, to include the finish flooring, to determine the suitability of the product for its intended use. As floor coverings vary, always contact and rely upon the floor covering manufacturer for specific directions such as maximum allowable moisture content, adhesive selection, and intended end use of the product.
- Low substrate temperatures and/or high ambient humidity require longer drying times.

Prior to each use of any SCHÖNOX product, the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at www.schonox.us, or by calling the HPS SCHÖNOX Technical Service Department at 855-391-2649. Nothing contained in any SCHÖNOX materials relieves the user of the obligation to read and follow the warnings and instructions for each SCHÖNOX product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to product use. This product data sheet supersedes all previous editions.